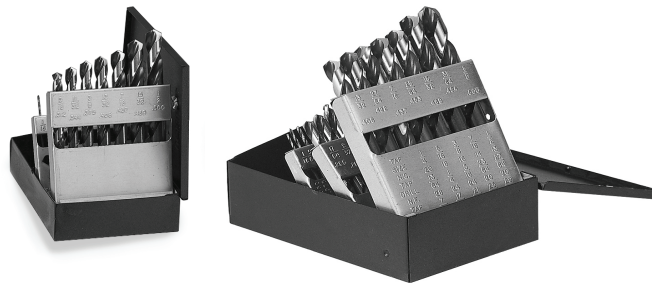




KnKut Performance Drills

“The Hole Solution”



KnKut Performance Drills

- *Requires No Pilot Hole*
- *Rounder, More Accurate Holes*
- *Faster Penetration*
- *Drills Tough Alloys*
- *Lowest Cost Per Hole*

R.W. Thompson, Inc. would like to WELCOME YOU...

...to the KnKut Performance Drills catalog! Celebrating over 25yrs of service, R.W. Thompson, Inc. is still committed to excellent products and superior customer service. Mr. Thompson started his company in 1980 with \$500 of merchandise, selling it from the trunk of his car! He wanted to establish a formidable presence as an industrial supplier for the extensive Metro Atlanta area. By 1982, R.W. Thompson, Inc. was growing, became incorporated and moved into its current facility in 1990. Oh, how times have changed! While we no longer sell products out of the trunks of our cars, our same “face to face” commitment to customer service and integrity remains true. We have now grown to a total of 4 full time employees and have gained accounts throughout the southeast. We are working hard each day to provide unmatched customer service and continuous updates to our approach as your cutting tool specialists. We would like to **Thank you** for choosing KnKut Performance Products for your “Hole Solution” **NEEDS!**

NEW PRODUCTS

Look for our newly added products and expanded lines!

- Screw Machine Length Performance Drills (Fractions, Numbers & Letters)
- “Metric” Silver & Deming 1/2” Reduced Shank Drills
- Performance Fractional Taper Pipe Taps
- Expanded Fractional Jobber Length Left-Hand Drills
- Performance Fractional Step Drills

WARNING: Any cutting tool may break or shatter under improper use.. Government regulations require use of safety glasses and other appropriate safety equipment at all times in the vicinity of use. Grinding may produce dust and fumes that may damage the lungs. Read the MSDS for more information.

NOTE: For extended drill life, keep drills sharp. Drills can be sharpened with a Drill Doctor.



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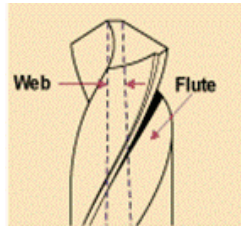
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Fractional Jobber Length Drills

Premium grade **KnKut Drills** are manufactured from a high grade M-7 Molybdenum high speed steel, that has a high vanadium content. **KnKut Performance Drills** are salt nitride treated, actually penetrating the tools surface giving **KnKut Drills** the hardness to drill **tough** materials such as stainless steel and titanium alloy.

Tapered Web Design -

Reduces user fatigue while
Giving added strength against
Breakage.



135 Degree Split-Point - Will Not Walk

Dia.	EDP #	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	PCS. PER PACK
1/16	KK5-1/16	0.0625	7/8	1-7/8	12
5/64	KK5-5/64	0.0781	1	2	12
3/32	KK5-3/32	0.0938	1-1/4	2-1/4	12
7/64	KK5-7/64	0.1094	1-1/2	2-5/8	12
1/8	KK5-1/8	0.1250	1-5/8	2-3/4	12
9/64	KK5-9/64	0.1406	1-3/4	3	12
5/32	KK5-5/32	0.1562	2	3-1/8	12
11/64	KK5-11/64	0.1719	2-1/8	3-1/4	12
3/16	KK5-3/16	0.1875	2-5/16	3-1/2	12
13/64	KK5-13/64	0.2031	2-7/16	3-5/8	12
7/32	KK5-7/32	0.2130	2-1/2	3-3/4	12
15/64	KK5-15/64	0.2344	2-5/8	3-7/8	12
1/4	KK5-1/4	0.2500	2-3/4	4	12
17/64	KK5-17/64	0.2656	2-7/8	4-1/8	12
9/32	KK5-9/32	0.2812	2-15/16	4-1/4	12
19/64	KK5-19/64	0.2969	3-1/16	4-3/8	6
5/16	KK5-5/16	0.3125	3-3/16	4-1/2	6
21/64	KK5-21/64	0.3281	3-5/16	4-5/8	6
11/32	KK5-11/32	0.3438	3-7/16	4-3/4	6
23/64	KK5-23/64	0.3594	3-1/2	4-7/8	6
3/8	KK5-3/8	0.3750	3-5/8	5	6
25/64	KK5-25/64	0.3906	3-3/4	5-1/8	6
13/32	KK5-13/32	0.4062	3-7/8	5-1/4	6
27/64	KK5-27/64	0.4190	3-15/16	5-3/8	6
7/16	KK5-7/16	0.4375	4-1/16	5-1/2	6
29/64	KK5-29/64	0.4531	4-3/16	5-5/8	6
15/32	KK5-15/32	0.4688	4-5/16	5-3/4	6
31/64	KK5-31/64	0.4844	4-3/8	5-7/8	6
1/2	KK5-1/2	0.5000	4-1/2	6	6

Numerical Jobber Length Drills #'s 60-1

Premium grade **KnKut Drills** are manufactured from a high grade M-7 Molybdenum high speed steel, that has a high vanadium content. **KnKut Performance Drills** are salt nitride treated, actually penetrating the tools surface giving **KnKut Drills** the hardness to drill **tough** materials such as stainless steel and titanium alloy. Precision ground 135 degree point, flutes, body, clearance and drill diameter for unparallel performance. Sizes smaller than #52 do not have split-points.

Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth.	OAL	PCS. PACK
60	KK5-60	0.0400	1/2	1-3/8	12
59	KK5-59	0.0410	1/2	1-3/8	12
58	KK5-58	0.0420	1/2	1-3/8	12
57	KK5-57	0.0430	1/2	1-3/8	12
56	KK5-56	0.0465	1/2	1-3/8	12
55	KK5-55	0.0520	5/8	1-5/8	12
54	KK5-54	0.0550	5/8	1-5/8	12
53	KK5-53	0.0595	5/8	1-5/8	12
52	KK5-52	0.0635	11/16	1-11/16	12
51	KK5-51	0.0670	11/16	1-11/16	12
50	KK5-50	0.0700	11/16	1-11/16	12
49	KK5-49	0.0730	11/16	1-11/16	12
48	KK5-48	0.0760	11/16	1-11/16	12
47	KK5-47	0.0785	3/4	1-3/4	12
46	KK5-46	0.0810	3/4	1-3/4	12
45	KK5-45	0.0820	3/4	1-3/4	12
44	KK5-44	0.0860	3/4	1-3/4	12
43	KK5-43	0.0890	3/4	1-3/4	12
42	KK5-42	0.0935	3/4	1-3/4	12
41	KK5-41	0.0960	13/16	1-13/16	12
40	KK5-40	0.0680	13/16	1-13/16	12
39	KK5-39	0.0995	13/16	1-13/16	12
38	KK5-38	0.1015	13/16	1-13/16	12
37	KK5-37	0.1040	13/16	1-13/16	12
36	KK5-36	0.1065	13/16	1-13/16	12
35	KK5-35	0.1100	7/8	1-7/8	12
34	KK5-34	0.1110	7/8	1-7/8	12
33	KK5-33	0.1130	7/8	1-7/8	12
32	KK5-32	0.1160	7/8	1-7/8	12
31	KK5-31	0.1200	7/8	1-7/8	12

Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth	OAL	PCS. PACK
30	KK5-30	0.1285	1-3/4	2-7/8	12
29	KK5-29	0.1360	1-3/4	2-7/8	12
28	KK5-28	0.1405	1-3/4	2-7/8	12
27	KK5-27	0.1440	1-7/8	3	12
26	KK5-26	0.1470	1-7/8	3	12
25	KK5-25	0.1495	1-7/8	3	12
24	KK5-24	0.1520	2	3-1/8	12
23	KK5-23	0.1540	2	3-1/8	12
22	KK5-22	0.1570	2	3-1/8	12
21	KK5-21	0.1590	2-1/8	3-1/4	12
20	KK5-20	0.1610	2-1/8	3-1/4	12
19	KK5-19	0.1660	2-1/8	3-1/4	12
18	KK5-18	0.1695	2-1/8	3-1/4	12
17	KK5-17	0.1730	2-3/16	3-3/8	12
16	KK5-16	0.1770	2-3/16	3-3/8	12
15	KK5-15	0.1800	2-3/16	3-3/8	12
14	KK5-14	0.1820	2-3/16	3-3/8	12
13	KK5-13	0.1850	2-5/16	3-1/2	12
12	KK5-12	0.1890	2-5/16	3-1/2	12
11	KK5-11	0.1910	2-5/16	3-1/2	12
10	KK5-10	0.1935	2-7/16	3-5/8	12
9	KK5-9	0.1960	2-7/16	3-5/8	12
8	KK5-8	0.1990	2-7/16	3-5/8	12
7	KK5-7	0.2010	2-7/16	3-5/8	12
6	KK5-6	0.2031	2-7/16	3-5/8	12
5	KK5-5	0.2550	2-1/2	3-3/4	12
4	KK5-4	0.2900	2-1/2	3-3/4	12
3	KK5-3	0.2130	2-1/2	3-3/4	12
2	KK5-2	0.2210	2-5/8	3-7/8	12
1	KK5-1	0.2280	2-5/8	3-7/8	12



Letter Jobber Length Drills

Premium grade **KnKut Drills** are manufactured from a high grade M-7 Molybdenum high speed steel, that has a high vanadium content. **KnKut Performance Drills** are salt nitride treated, actually penetrating the tools surface giving **KnKut Drills** the hardness to drill **tough** materials such as stainless steel and titanium alloy. For maximum lubricity, the body and clearance have been gold surface treated. Heat treated to 2185 degrees F, then nitro-carburize finished at 950 degrees F, giving **KnKut Drills** a hardness greater than that of HSS.



135 Degree Split-Point - Will



DIAMETER	EDP #	DECIMAL	FLUTE	OVERALL	PCS. PER
		EQUIVALENT	LENGTH	LENGTH	PACK
A	KK5-A	0.2340	2-5/8	3-7/8	12
B	KK5-B	0.2380	2-3/4	4	12
C	KK5-C	0.2420	2-3/4	4	12
D	KK5-D	0.2460	2-3/4	4	12
E	KK5-E	0.2500	2-3/4	4	12
F	KK5-F	0.2570	2-7/8	4-1/8	12
G	KK5-G	0.2610	2-7/8	4-1/8	12
H	KK5-H	0.2660	2-7/8	4-1/8	12
I	KK5-I	0.2720	2-7/8	4-1/8	12
J	KK5-J	0.2770	2-7/8	4-1/8	12
K	KK5-K	0.2810	2-15/16	4-1/4	12
L	KK5-L	0.2900	2-15/16	4-1/4	12
M	KK5-M	0.2950	3-1/16	4-3/8	6
N	KK5-N	0.3020	3-1/16	4-3/8	6
O	KK5-O	0.3160	3-3/16	4-1/2	6
P	KK5-P	0.3230	3-5/16	4-5/8	6
Q	KK5-Q	0.3320	3-7/16	4-3/4	6
R	KK5-R	0.3390	3-7/16	4-3/4	6
S	KK5-S	0.3480	3-1/2	4-7/8	6
T	KK5-T	0.3580	3-1/2	4-7/8	6
U	KK5-U	0.3680	3-5/8	5	6
V	KK5-V	0.3770	3-5/8	5	6
W	KK5-W	0.3860	3-3/4	5-1/8	6
X	KK5-X	0.3970	3-3/4	5-1/8	6
Y	KK5-Y	0.4040	3-7/8	5-1/4	6
Z	KK5-Z	0.4130	3-7/8	5-1/4	6

Metric Jobber Length Drills 0.70mm-5.90mm

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Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		PACK
0.70	KK5M-0.70	0.0276	3/8	1-1/4	10
0.80	KK5M-0.80	0.0315	1/2	1-3/8	10
0.85	KK5M-0.85	0.0335	5/8	1-1/2	10
0.90	KK5M-0.90	0.0354	5/8	1-1/2	10
0.95	KK5M-0.95	0.0374	5/8	1-1/2	10
0.98	KK5M-0.98	0.0386	5/8	1-1/2	10
1.00	KK5M-1.00	0.0394	11/16	1-5/8	10
1.05	KK5M-1.05	0.0413	11/16	1-5/8	10
1.10	KK5M-1.10	0.0433	3/4	1-3/4	10
1.15	KK5M-1.15	0.0453	3/4	1-3/4	10
1.18	KK5M-1.18	0.0465	3/4	1-3/4	10
1.20	KK5M-1.20	0.0472	7/8	1-7/8	10
1.25	KK5M-1.25	0.0492	7/8	1-7/8	10
1.30	KK5M-1.30	0.0512	7/8	1-7/8	10
1.35	KK5M-1.35	0.0531	7/8	1-7/8	10
1.40	KK5M-1.40	0.0551	7/8	1-7/8	10
1.45	KK5M-1.45	0.0571	7/8	1-7/8	10
1.50	KK5M-1.50	0.0591	7/8	1-7/8	10
1.55	KK5M-1.55	0.0610	7/8	1-7/8	10
1.60	KK5M-1.60	0.0630	7/8	1-7/8	10
1.65	KK5M-1.65	0.0650	1	2	10
1.70	KK5M-1.70	0.0669	1	2	10
1.75	KK5M-1.75	0.0689	1	2	10
1.80	KK5M-1.80	0.0709	1	2	10
1.90	KK5M-1.90	0.0748	1	2	10
2.00	KK5M-2.00	0.0787	1	2	10
2.05	KK5M-2.05	0.0807	1-1/8	2-1/8	10
2.10	KK5M-2.10	0.0827	1-1/8	2-1/8	10
2.20	KK5M-2.20	0.0866	1-1/4	2-1/4	10
2.30	KK5M-2.30	0.0906	1-1/4	2-1/4	10
2.40	KK5M-2.40	0.0945	1-3/8	2-3/8	10
2.50	KK5M-2.50	0.0984	1-3/8	2-3/8	10
2.60	KK5M-2.60	0.1024	1-7/16	2-1/2	10

Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		PACK
2.70	KK5M-2.70	0.1063	1-7/16	2-1/2	10
2.80	KK5M-2.80	0.1102	1-1/2	2-5/8	10
2.90	KK5M-02.90	0.1142	1-5/8	2-3/4	10
3.00	KK5M-3.00	0.1181	1-5/8	2-3/4	10
3.10	KK5M-3.10	0.1220	1-5/8	2-3/4	10
3.20	KK5M-03.20	0.1260	1-5/8	2-3/4	10
3.30	KK5M-3.30	0.1299	1-3/4	2-7/8	10
3.40	KK5M-3.40	0.1339	1-3/4	2-7/8	10
3.50	KK5M-3.50	0.1378	1-3/4	2-7/8	10
3.60	KK5M-3.60	0.1417	1-7/8	3	10
3.70	KK5M-3.70	0.1457	1-7/8	3	10
3.80	KK5M-3.80	0.1496	1-7/8	3	10
3.90	KK5M-3.90	0.1535	2	3-1/8	10
4.00	KK5M-4.00	0.1575	2-1/8	3-1/4	10
4.10	KK5M-4.10	0.1614	2-1/8	3-1/4	10
4.20	KK5M-4.20	0.1654	2-1/8	3-1/4	10
4.30	KK5M-4.30	0.1693	2-1/8	3-1/4	10
4.40	KK5M-4.40	0.1732	2-3/16	3-3/8	10
4.50	KK5M-4.50	0.1772	2-3/16	3-3/8	10
4.60	KK5M-4.60	0.1811	2-3/16	3-3/8	10
4.70	KK5M-4.70	0.1850	2-5/16	3-1/2	10
4.80	KK5M-4.80	0.1890	2-5/16	3-1/2	10
4.90	KK5M-4.90	0.1929	2-7/16	3-5/8	10
5.00	KK5M-5.00	0.1989	2-7/16	3-5/8	10
5.10	KK5M-5.10	0.2008	2-7/16	3-5/8	10
5.20	KK5M-5.20	0.2047	2-1/2	3-3/4	10
5.30	KK5M-5.30	0.2087	2-1/2	3-3/4	10
5.40	KK5M-5.40	0.2126	2-1/2	3-3/4	10
5.50	KK5M-5.50	0.2165	2-1/2	3-3/4	10
5.60	KK5M-5.60	0.2205	2-5/8	3-7/8	10
5.70	KK5M-5.70	0.2244	2-5/8	3-7/8	10
5.80	KK5M-5.80	0.2283	2-5/8	3-7/8	10
5.90	KK5M-5.90	0.2323	2-5/8	3-7/8	10

Metric Jobber Length Drills 6.00mm-13.00mm

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Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		PACK
6.00	KK5M-6.00	0.2362	2-3/4	4	10
6.10	KK5M-6.10	0.2402	2-3/4	4	10
6.20	KK5M-6.20	0.2441	2-3/4	4	10
6.30	KK5M-6.30	0.2480	2-3/4	4	10
6.40	KK5M-6.40	0.2520	2-7/8	4-1/8	10
6.50	KK5M-6.50	0.2559	2-7/8	4-1/8	10
6.60	KK5M-6.60	0.2598	2-7/8	4-1/8	10
6.70	KK5M-6.70	0.2638	2-7/8	4-1/8	10
6.80	KK5M-6.80	0.2677	2-7/8	4-1/8	10
6.90	KK5M-6.90	0.2717	2-7/8	4-1/8	10
7.00	KK5M-7.00	0.2756	2-7/8	4-1/8	10
7.10	KK5M-7.10	0.2795	2-15/16	4-1/4	10
7.20	KK5M-7.20	0.2835	2-15/16	4-1/4	10
7.30	KK5M-7.30	0.2874	2-15/16	4-1/4	10
7.40	KK5M-7.40	0.2913	3-1/16	4-3/8	10
7.50	KK5M-7.50	0.2953	3-1/16	4-3/8	5
7.60	KK5M-7.60	0.2992	3-1/16	4-3/8	5
7.70	KK5M-7.70	0.3031	3-3/16	4-1/2	5
7.80	KK5M-7.80	0.3071	3-3/16	4-1/2	5
7.90	KK5M-7.90	0.3110	3-3/16	4-1/2	5
8.00	KK5M-8.00	0.3150	3-3/16	4-1/2	5
8.10	KK5M-8.10	0.3189	3-5/16	4-5/8	5
8.20	KK5M-8.20	0.3228	3-5/16	4-5/8	5
8.30	KK5M-8.30	0.3268	3-5/16	4-5/8	5
8.40	KK5M-8.40	0.3307	3-7/16	4-3/4	5
8.50	KK5M-8.50	0.3346	3-7/16	4-3/4	5
8.60	KK5M-8.60	0.3386	3-7/16	4-3/4	5
8.70	KK5M-8.70	0.3425	3-7/16	4-3/4	5
8.80	KK5M-8.80	0.3465	3-1/2	4-7/8	5
8.90	KK5M-8.90	0.3504	3-1/2	4-7/8	5
9.00	KK5M-9.00	0.3543	3-1/2	4-7/8	5
9.10	KK5M-9.10	0.3583	3-1/2	4-7/8	5
9.20	KK5M-9.20	0.3622	3-5/8	5	5



Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		PACK
9.30	KK5M-9.30	0.3661	3-5/8	5	5
9.40	KK5M-9.40	0.3701	3-5/8	5	5
9.50	KK5M-9.50	0.3740	3-5/8	5	5
9.60	KK5M-9.60	0.3780	3-3/4	5-1/8	5
9.70	KK5M-9.70	0.3819	3-3/4	5-1/8	5
9.80	KK5M-9.80	0.3858	3-3/4	5-1/8	5
9.90	KK5M-9.90	0.3898	3-3/4	5-1/8	5
10.00	KK5M-10.00	0.3937	3-3/4	5-1/8	5
10.10	KK5M-10.10	0.3976	3-3/4	5-1/8	5
10.20	KK5M-10.20	0.4016	3-7/8	5-1/4	5
10.30	KK5M-10.30	0.4055	3-7/8	5-1/4	5
10.50	KK5M-10.50	0.4134	3-7/8	5-1/4	5
10.60	KK5M-10.60	0.4173	3-7/8	5-1/4	5
10.80	KK5M-10.80	0.4252	4	5-3/8	5
10.90	KK5M-10.90	0.4291	4	5-3/8	5
11.00	KK5M-11.00	0.4331	4-1/16	5-1/2	5
11.10	KK5M-11.10	0.4370	4-1/16	5-1/2	5
11.20	KK5M-11.20	0.4409	4-1/16	5-1/2	5
11.40	KK5M-11.40	0.4488	4-1/16	5-1/2	5
11.50	KK5M-11.50	0.4528	4-3/16	5-5/8	5
11.60	KK5M-11.60	0.4567	4-3/16	5-5/8	5
11.80	KK5M-11.80	0.4646	4-3/16	5-5/8	5
11.90	KK5M-11.90	0.4685	4-1/4	5-3/4	5
12.00	KK5M-12.00	0.4724	4-3/8	5-7/8	5
12.10	KK5M-12.10	0.4764	4-3/8	5-7/8	5
12.20	KK5M-12.20	0.4803	4-3/8	5-7/8	5
12.40	KK5M-12.40	0.4881	4-3/8	5-7/8	5
12.50	KK5M-12.50	0.4921	4-1/2	6	5
12.60	KK5M-12.60	0.4961	4-1/2	6	5
12.70	KK5M-12.70	0.4999	4-1/2	6	5
12.90	KK5M-12.90	0.5078	4-1/2	6	5
13.00	KK5M-13.00	0.5118	4-1/2	6	5

Fractional Screw Machine Length Drills

Dia.	EDP #	DECIMAL	FLUTE	OAL	PCS.
		EQUIVALENT	LENGTH		PACK
1/16	KK7-1/16	0.0625	5/8	1-5/8	12
5/64	KK7-5/64	0.0781	11/16	1-11/16	12
3/32	KK7-3/32	0.0938	3/4	1-3/4	12
7/64	KK7-7/64	0.1094	13/16	1-13/16	12
1/8	KK7-1/8	0.1250	7/8	1-7/8	12
9/64	KK7-9/64	0.1406	15/16	1-15/16	12
5/32	KK7-5/32	0.1562	1	2-1/16	12
11/64	KK7-11/64	0.1719	1-1/16	2-1/8	12
3/16	KK7-3/16	0.1875	1-1/8	2-3/16	12
13/64	KK7-13/64	0.2031	1-3/16	2-1/4	12
7/32	KK7-7/32	0.2130	1-1/4	2-3/8	12
15/64	KK7-15/64	0.2344	1-5/16	2-7/16	12
1/4	KK7-1/4	0.2500	1-3/8	2-1/2	12
17/64	KK7-17/64	0.2656	1-7/16	2-5/8	12
9/32	KK7-9/32	0.2812	1-1/2	2-11/16	12
19/64	KK7-19/64	0.2969	1-9/16	2-3/4	6
5/16	KK7-5/16	0.3125	1-5/8	2-13/16	6
21/64	KK7-21/64	0.3281	1-11/16	2-15/16	6
11/32	KK7-11/32	0.3438	1-11/16	3	6
23/64	KK7-23/64	0.3594	1-3/4	3-1/16	6
3/8	KK7-3/8	0.3750	1-13/16	3-1/8	6
25/64	KK7-25/64	0.3906	1-7/8	3-1/4	6
13/32	KK7-13/32	0.4062	1-15/16	3-5/16	6
27/64	KK7-27/64	0.4190	2	3-3/8	6
7/16	KK7-7/16	0.4375	2-1/16	3-7/16	6
29/64	KK7-29/64	0.4531	2-1/8	3-9/16	6
15/32	KK7-15/32	0.4688	2-1/8	3-5/8	6
31/64	KK7-31/64	0.4844	2-3/16	3-11/16	6
1/2	KK7-1/2	0.5000	2-1/4	3-3/4	6
33/64	KK7-33/64	0.5156	2-3/8	3-7/8	1
17/32	KK7-17/32	0.5312	2-3/8	3-7/8	1
35/64	KK7-35/64	0.5469	2-1/2	4	1
9/16	KK7-9/16	0.5625	2-1/2	4	1
37/64	KK7-37/64	0.5781	2-5/8	4-1/8	1
19/32	KK7-19/32	0.5938	2-5/8	4-1/8	1
39/64	KK7-39/64	0.6094	2-3/4	4-1/4	1
5/8	KK7-5/8	0.6250	2-3/4	4-1/4	1
41/64	KK7-41/64	0.6406	2-7/8	4-1/2	1
21/32	KK7-21/32	0.6562	2-7/8	4-1/2	1
43/64	KK7-43/64	0.6719	2-7/8	4-1/2	1
11/16	KK7-11/16	0.6875	2-7/8	4-1/2	1
45/64	KK7-45/64	0.7031	3	4-3/4	1
23/32	KK7-23/32	0.7188	3	4-3/4	1
47/64	KK7-47/64	0.7344	3-1/8	5	1
3/4	KK7-3/4	0.7500	3-1/8	5	1

Special **Hi-Molybdenum** tool steel. Gold surface treated body and clearance for maximum lubricity. Heavy duty construction, 135° split point, no center punch needed - will not walk. Recommended for work hardening grades of stainless steel and other hard metal drilling applications.



135 Degree Split-Point - Will Not Walk

Numerical Screw Machine Length Drills

Special **Hi-Molybdenum** tool steel. Gold surface treated body and clearance for maximum lubricity. Heavy duty construction, 135° split point, no center punch needed - will not walk. Recommended for work hardening grades of stainless steel and other hard metal drilling applications.

Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth.	OAL	PCS. PACK
60	KK7-60	0.0400	1/2	1-3/8	12
59	KK7-59	0.0410	1/2	1-3/8	12
58	KK7-58	0.0420	1/2	1-3/8	12
57	KK7-57	0.0430	1/2	1-3/8	12
56	KK7-56	0.0465	1/2	1-3/8	12
55	KK7-55	0.0520	5/8	1-5/8	12
54	KK7-54	0.0550	5/8	1-5/8	12
53	KK7-53	0.0595	5/8	1-5/8	12
52	KK7-52	0.0635	11/16	1-11/16	12
51	KK7-51	0.0670	11/16	1-11/16	12
50	KK7-50	0.0700	11/16	1-11/16	12
49	KK7-49	0.0730	11/16	1-11/16	12
48	KK7-48	0.0760	11/16	1-11/16	12
47	KK7-47	0.0785	3/4	1-3/4	12
46	KK7-46	0.0810	3/4	1-3/4	12
45	KK7-45	0.0820	3/4	1-3/4	12
44	KK7-44	0.0860	3/4	1-3/4	12
43	KK7-43	0.0890	3/4	1-3/4	12
42	KK7-42	0.0935	3/4	1-3/4	12
41	KK7-41	0.0960	13/16	1-13/16	12
40	KK7-40	0.0680	13/16	1-13/16	12
39	KK7-39	0.0995	13/16	1-13/16	12
38	KK7-38	0.1015	13/16	1-13/16	12
37	KK7-37	0.1040	13/16	1-13/16	12
36	KK7-36	0.1065	13/16	1-13/16	12
35	KK7-35	0.1100	7/8	1-7/8	12
34	KK7-34	0.1110	7/8	1-7/8	12
33	KK7-33	0.1130	7/8	1-7/8	12
32	KK7-32	0.1160	7/8	1-7/8	12
31	KK7-31	0.1200	7/8	1-7/8	12



Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth.	OAL	PCS. PACK
30	KK7-30	0.1285	15/16	1-15/16	12
29	KK7-29	0.1360	15/16	1-15/16	12
28	KK7-28	0.1405	15/16	1-15/16	12
27	KK7-27	0.1440	1	2-1/16	12
26	KK7-26	0.1470	1	2-1/16	12
25	KK7-25	0.1495	1	2-1/16	12
24	KK7-24	0.1520	1	2-1/16	12
23	KK7-23	0.1540	1	2-1/16	12
22	KK7-22	0.1570	1-1/16	2-1/8	12
21	KK7-21	0.1590	1-1/16	2-1/8	12
20	KK7-20	0.1610	1-1/16	2-1/8	12
19	KK7-19	0.1660	1-1/16	2-1/8	12
18	KK7-18	0.1695	1-1/16	2-1/8	12
17	KK7-17	0.1730	1-1/8	2-3/16	12
16	KK7-16	0.1770	1-1/8	2-3/16	12
15	KK7-15	0.1800	1-1/8	2-3/16	12
14	KK7-14	0.1820	1-1/8	2-3/16	12
13	KK7-13	0.1850	1-1/8	2-3/16	12
12	KK7-12	0.1890	1-3/16	2-1/4	12
11	KK7-11	0.1910	1-3/16	2-1/4	12
10	KK7-10	0.1935	1-3/16	2-1/4	12
9	KK7-9	0.1960	1-3/16	2-1/4	12
8	KK7-8	0.1990	1-3/16	2-1/4	12
7	KK7-7	0.2010	1-3/16	2-1/4	12
6	KK7-6	0.2031	1-1/4	2-3/8	12
5	KK7-5	0.2550	1-1/4	2-3/8	12
4	KK7-4	0.2900	1-1/4	2-3/8	12
3	KK7-3	0.2130	1-1/4	2-3/8	12
2	KK7-2	0.2210	1-5/16	2-7/16	12
1	KK7-1	0.2280	1-5/16	2-7/16	12

Letter Screw Machine Length Drills

Special **Hi-Molybdenum** tool steel. Gold surface treated body and clearance for maximum lubricity. Heavy duty construction, 135° split point, no center punch needed - will not walk. Recommended for work hardening grades of stainless steel and other hard metal drilling applications.



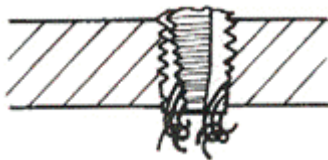
135 Degree Split-Point - Will Not Walk

Dia.	EDP #	DECIMAL	FLUTE	OAL	PCS. PACK
		EQUIVALENT	LENGTH		
A	KK7-A	0.2340	1-5/16	2-7/16	12
B	KK7-B	0.2380	1-3/8	2-1/2	12
C	KK7-C	0.2420	1-3/8	2-1/2	12
D	KK7-D	0.2460	1-3/8	2-1/2	12
E	KK7-E	0.2500	1-3/8	2-1/2	12
F	KK7-F	0.2570	1-7/16	2-5/8	12
G	KK7-G	0.2610	1-7/16	2-5/8	12
H	KK7-H	0.2660	1-1/2	2-11/16	12
I	KK7-I	0.2720	1-1/2	2-11/16	12
J	KK7-J	0.2770	1-1/2	2-11/16	12
K	KK7-K	0.2810	1-1/2	2-11/16	12
L	KK7-L	0.2900	1-9/16	2-3/4	12
M	KK7-M	0.2950	1-9/16	2-3/4	6
N	KK7-N	0.3020	1-5/8	2-13/16	6
O	KK7-O	0.3160	1-11/16	2-15/16	6
P	KK7-P	0.3230	1-11/16	2-15/16	6
Q	KK7-Q	0.3320	1-11/16	3	6
R	KK7-R	0.3390	1-11/16	3	6
S	KK7-S	0.3480	1-3/4	3-1/16	6
T	KK7-T	0.3580	1-3/4	3-1/16	6
U	KK7-U	0.3680	1-13/16	3-1/8	6
V	KK7-V	0.3770	1-7/8	3-1/4	6
W	KK7-W	0.3860	1-7/8	3-1/4	6
X	KK7-X	0.3970	1-15/16	3-5/16	6
Y	KK7-Y	0.4040	1-15/16	3-5/16	6
Z	KK7-Z	0.4130	2	3-3/8	6

Fractional Performance Taps (Gun Taps)

KnKut Performance Taps are made of *Hi-Tungsten* and *Hi-Molybdenum* tool steel. They are surface treated for maximum lubricity and have precision ground threads for the best in accuracy and performance. Spiral point construction drives chips ahead of the tap, permitting higher speeds and faster cutting with less torque.

Recommended for stainless steels and other hard metals. Plug style spiral pointed taps are ideal for production tapping of through holes. Spiral point taps usually eliminate the need for taper style taps.



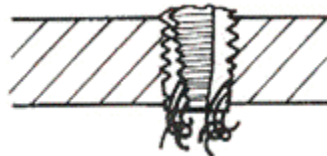
TAP SIZE	EDP #	NUMBER OF FLUTES	H LIMIT	THREAD LENGTH	OVERALL LENGTH	PCS. PER PACK
0-80	KK22-0-80	2	2	5/16	1-5/8	1
1-64	KK22-1-64	2	2	3/8	1-11/16	1
1-72	KK22-1-72	2	2	3/8	1-11/16	1
2-56	KK22-2-56	2	2	7/16	1-3/4	1
2-64	KK22-2-64	2	2	7/16	1-3/4	1
3-48	KK22-3-48	2	2	1/2	1-13/16	1
3-56	KK22-3-56	2	2	1/2	1-13/16	1
4-40	KK22-4-40	2	2	9/16	1-7/8	1
4-48	KK22-4-48	2	2	9/16	1-7/8	1
4-36	KK22-4-36	2	2	9/16	1-7/8	1
5-40	KK22-5-40	2	2	5/8	1-15/16	1
5-44	KK22-5-44	2	2	5/8	1-15/16	1
6-32	KK22-6-32	2	3	11/16	2	1
6-40	KK22-6-40	2	2	11/16	2	1
8-32	KK22-8-32	2	3	3/4	2-1/8	1
8-36	KK22-8-36	2	2	3/4	2-1/8	1
10-24	KK22-10-24	2	3	7/8	2-3/8	1
10-32	KK22-10-32	2	3	7/8	2-3/8	1
12-24	KK22-12-24	2	3	15/16	2-3/8	1
12-28	KK22-12-28	2	3	15/16	2-3/8	1
1/4-20	KK22-1/4-20	2	3	1	2-1/2	1
1/4-28	KK22-1/4-28	2	3	1	2-1/2	1
5/16-18	KK22-5/16-18	2	3	1-1/8	2-23/32	1
5/16-24	KK22-5/16-24	2	3	1-1/8	2-23/32	1
3/8-16	KK22-3/8-16	3	3	1-1/4	2-15/16	1
3/8-24	KK22-3/8-24	3	3	1-1/4	2-15/16	1
7/16-14	KK22-7/16-14	3	3	1-7/16	3-5/32	1
7/16-20	KK22-7/16-20	3	3	1-7/16	3-5/32	1
1/2-13	KK22-1/2-13	3	3	1-21/32	3-3/8	1
1/2-20	KK22-1/2-20	3	3	1-21/32	3-3/8	1
5/8-11	KK22-5/8-11	3	3	1-13/16	3-13/16	1
5/8-18	KK22-5/8-18	3	3	1-13/16	3-13/16	1
3/4-10	KK22-3/4-10	3	3	2	4-1/4	1
3/4-16	KK22-3/4-16	3	3	2	4-1/4	1

Metric Performance Taps (Gun Taps)

KnKut Performance Taps are made of *Hi-Tungsten* and *Hi-Molybdenum* tool steel. They are surface treated for maximum lubricity and have precision ground threads for the best in accuracy and performance. Spiral point construction drives chips ahead of the tap, permitting higher speeds and faster cutting with less torque.

Recommended for stainless steels and other hard metals. Plug style spiral pointed taps are ideal for production tapping of through holes. Spiral point taps usually eliminate the need for taper style taps.

KnKut Performance Taps gives you a quick chip ejection and clean accurate threading. The spiral point taps have form relieved threads and double back taper to reduce drag and heat.



TAP SIZE	EDP #	NUMBER OF FLUTES	H LIMIT	THREAD LENGTH	OVERALL LENGTH	PCS. PER PACK
2.5 X .45	KK22M-2.5	2	D3	1/2	1-13/16	1
3 X .50	KK22M-3	2	D3	5/8	1-15/16	1
3.5 X .60	KK22M-3.5	2	D4	11/16	2	1
4 X .70	KK22M-4	2	D4	3/4	2-1/8	1
5 X .80	KK22M-5	2	D4	7/8	2-3/8	1
6 X 1.00	KK22M-6	2	D5	1	2-1/2	1
8 X 1.25	KK22M-8	2	D5	1-1/8	2-23/32	1
10 X 1.50	KK22M-10	3	D6	1-1/4	2-15/16	1
12 X 1.75	KK22M-12	3	D6	1-21/32	3-3/8	1
14 X 2.00	KK22M-14	3	D7	1-3/16	3-3/4	1
16 X 2.00	KK22M-16	3	D7	1-1/4	4	1
18 X 2.50	KK22M-18	3	D7	1-7/16	4-3/8	1



Fractional Taper Pipe Taps

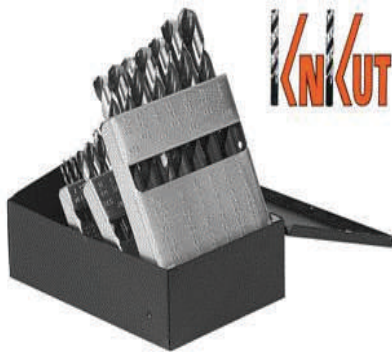
KnKut Performance Pipe Taps are made of *Special Hi-Tungsten* and *Hi-Molybdenum* tool steels, black surface treated threads for wear resistance and gold surface treated body for greater lubricity. Precision ground threads for the ultimate in accuracy and performance.



DIAMETER	EDP #	# OF	FLUTE	OVERALL	PCS. PER
		Fits.	LENGTH	LENGTH	PACK
1/8-27	KK22P-1/8-27	4	3/4	2-1/8	1
1/4-18	KK22P-1/4-18	4	1-1/16	2-7/16	1
3/8-18	KK22P-3/8-18	4	1-1/16	2-9/16	1
1/2-14	KK22P-1/2-14	4	1-3/8	3-1/8	1
3/4-14	KK22P-3/4-14	5	1-3/8	3-1/4	1
1-11-1/2	KK22P-1-11-1/2	5	3-3/4	3-3/4	1
1-1/4-11 1/2	KK22P-1 1/4-11 1/2	5	1-3/4	4	1
1-1/2-11 1/2	KK22P-1 1/2-11 1/2	7	1-3/4	4-1/4	1
2-11-1/2	KK22P-2-11-1/2	7	1-3/4	4-1/2	1

KnKut Performance Drill Sets

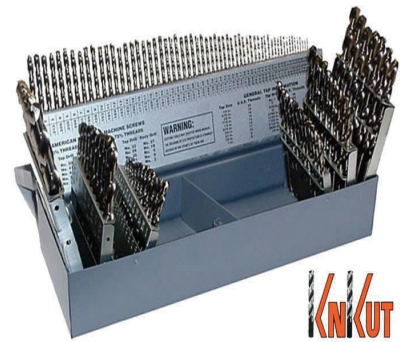
KnKut Performance Drills are engineered with an exclusive combination of premium steel, superior geometry and a nitride treatment. The **KnKut Performance Drill** reduces drilling cycles and maximize the number of holes per drill. So put the **Power** back into your power tools with **KnKut Performance Drills**.



21KK5



29KK38



115KK5

EDP #	# OF Pieces	SIZE RANGE
29KK5	29	1/16 thru 1/2 by 64ths
21KK5	21	1/16 thru 3/8 by 64ths
15KK5	15	1/16 thru 1/2 by 32nds
13KK5	13	1/16 thru 1/4 by 64ths
60KK5	60	#s 1 thru #60
26KK5	26	Letters "A" thru "Z"
115KK5	115	1/16 thru 1/2 by 64ths - #s 1 thru #60 - Letters "A" thru "Z"
25KK5M	25	1.00MM thru 13.00MM by 0.5MM
29KK38	29	1/16 thru 1/2 by 64ths - with 3/8 Reduced Shanks



13KK5



15KK5

KnKut Performance Drill Sets (Cont.)



8KK12



33KK12

EDP #	# OF Pieces	SIZE RANGE
29KK7	29	1/16 thru 1/2 by 64ths Screw Machine Length
26KK7	26	Letters "A" thru "Z" Screw Machine Length
60KK7	60	#'s 1 thru #60 Screw Machine Length
5KK6	5	1pc. Ea. 1/8, 5/32, 3/16, 7/32, 1/4 Left Hand Set
29KK6	29	1/16 thru 1/2 by 64ths Left Hand Set
5-602	5	1pc. Ea. 1/8, 3/16, 1/4, 5/16, 3/8 Hard Steel Drill Set
KK18TDNC	18	6-32 Tap(T)-#36 Drill(D), 8-36(T)-#29(D), 10-24(T)-#25(D) 10-32(T)-#21(D), 1/4-20(T)-#7(D), 5/16-18(T)-"F"(D) 3/8-16(T)-5/16(D), 7/16-14(T)-"U"(D), 1/2-13(T)-27/64(D)
KK18TDNF	18	6-40 Tap(T)-#33 Drill(D), 8-36(T)-#29(D), 10-32(T)-#21(D) 10-24(T)-#25(D), 1/4-28(T)-#3(D), 5/16-24(T)-"I"(D) 3/8-24(T)-"Q"(D), 7/16-20(T)-25/64(D), 1/2-20(T)-29/64(D)
8KK12	8	1pc. Ea. 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1"
33KK12	33	33/64 thru 1" by 64ths



5-602



KK18TDNC

Fractional Silver & Deming Drills

Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth	OAL	PCS. PACK
33/64	KK12-33/64	0.5156	3-1/8	6	1
17/32	KK12-17/32	0.5312	3-1/8	6	1
35/64	KK12-35/64	0.5469	3-1/8	6	1
9/16	KK12-9/16	0.5625	3-1/8	6	1
37/64	KK12-37/64	0.5781	3-1/8	6	1
19/32	KK12-19/32	0.5938	3-1/8	6	1
39/64	KK12-39/64	0.6094	3-1/8	6	1
5/8	KK12-5/8	0.6250	3-1/8	6	1
41/64	KK12-41/64	0.6406	3-1/8	6	1
21/32	KK12-21/32	0.6562	3-1/8	6	1
43/64	KK12-43/64	0.6719	3-1/8	6	1
11/16	KK12-11/16	0.6875	3-1/8	6	1
45/64	KK12-45/64	0.7031	3-1/8	6	1
23/32	KK12-23/32	0.7188	3-1/8	6	1
47/64	KK12-47/64	0.7344	3-1/8	6	1
3/4	KK12-3/4	0.7500	3-1/8	6	1
49/64	KK12-49/64	0.7656	3-1/8	6	1
25/32	KK12-25/32	0.7812	3-1/8	6	1
51/64	KK12-51/64	0.7969	3-1/8	6	1
13/16	KK12-13/16	0.8125	3-1/8	6	1
53/64	KK12-53/64	0.8281	3-1/8	6	1
27/32	KK12-27/32	0.8438	3-1/8	6	1

55/64	KK12-55/64	0.8594	3-1/8	6	1
7/8	KK12-7/8	0.8750	3-1/8	6	1
57/64	KK12-57/64	0.8906	3-1/8	6	1
29/32	KK12-29/32	0.9062	3-1/8	6	1
59/64	KK12-59/64	0.9219	3-1/8	6	1
15/16	KK12-15/16	0.9375	3-1/8	6	1
61/64	KK12-61/64	0.9531	3-1/8	6	1
31/32	KK12-31/32	0.9688	3-1/8	6	1
63/64	KK12-63/64	0.9844	3-1/8	6	1
1	KK12-1	1.0000	3-1/8	6	1
1-1/32	KK12-1-1/32	1.0312	3-1/8	6	1
1-1/16	KK12-1-1/16	1.0625	3-1/8	6	1
1-3/32	KK12-1-3/32	1.0938	3-1/8	6	1
1-1/8	KK12-1-1/8	1.1250	3-1/8	6	1
1-5/32	KK12-1-5/32	1.1562	3-1/8	6	1
1-3/16	KK12-1-3/16	1.1875	3-1/8	6	1
1-7/32	KK12-1-7/32	1.2188	3-1/8	6	1
1-1/4	KK12-1-1/4	1.2500	3-1/8	6	1
1-5/16	KK12-1-5/16	1.3125	3-1/8	6	1
1-3/8	KK12-1-3/8	1.3750	3-1/8	6	1
1-7/16	KK12-1-7/16	1.4375	3-1/8	6	1
1-1/2	KK12-1-1/2	1.5000	3-1/8	6	1

KnKut Silver & Deming Performance Drills feature a 135-degree split point for fast penetration and accurate starting without the need of a center punch. Made of *Hi-Molybdenum* tool steel with the body and clearance surface treated for maximum lubricity. Space age *Nitro-Carbonized* steel withstands higher drilling temperatures while maintaining sharpness. Precision ground point, flutes, body clearance and drill diameter give you the ultimate in accuracy and performance. **Recommended for use in work-hardened grades of stainless steel and other hard metal drilling applications. 3 Flats on Shank.**



Metric Silver & Deming Drills

KnKut Silver & Deming Performance Drills feature a 135-degree split point for fast penetration and accurate starting without the need of a center punch. Made of Hi-Molybdenum tool steel with the body and clearance surface treated for maximum lubricity. Space age Nitro-Carbonized steel withstands higher drilling temperatures while maintaining sharpness. Precision ground point, flutes, body clearance and drill diameter give you the ultimate in accuracy and performance.

Recommended for use in work-hardened grades of stainless steel and other hard metal drilling applications. 3 Flats on Shank.



DIAMETER	EDP #	DECIMAL	FLUTE	OAL	PCS. PER PACK
		EQUIVALENT	LENGTH		
14.0	KK12M-14.0	0.5512	3-1/8	6	1
15.0	KK12M-15.0	0.5906	3-1/8	6	1
16.0	KK12M-16.0	0.6299	3-1/8	6	1
17.0	KK12M-17.0	0.6693	3-1/8	6	1
18.0	KK12M-18.0	0.7087	3-1/8	6	1
19.0	KK12M-19.0	0.7480	3-1/8	6	1
20.0	KK12M-20.0	0.7847	3-1/8	6	1
21.0	KK12M-21.0	0.8268	3-1/8	6	1
22.0	KK12M-22.0	0.8661	3-1/8	6	1
23.0	KK12M-23.0	0.9055	3-1/8	6	1
24.0	KK12M-24.0	0.9449	3-1/8	6	1
25.0	KK12M-25.0	0.9843	3-1/8	6	1

Fractional 3/8” Reduced Shank Drills

KnKut 3/8” Reduced Shank Performance Drills feature a 135-degree split point for fast penetration and accurate starting without the need of a center punch. Made of Hi-Molybdenum tool steel with the body and clearance surface treated for maximum lubricity. Space age Nitro-Carbonized steel withstands higher drilling temperatures while maintaining sharpness. Precision ground point, flutes, body clearance and drill diameter give you the ultimate in accuracy and performance. **Recommended for use in work-hardened grades of stainless steel and other hard metal drilling applications.**



DIAMETER	EDP #	DECIMAL	FLUTE	OVERALL	PCS. PER PACK
		EQUIVALENT	LENGTH	LENGTH	
25/64	KK38-25/64	0.3906	3-3/4	5-1/8	6
13/32	KK38-13/32	0.4062	3-7/8	5-1/4	6
27/64	KK38-27/64	0.4219	3-15/16	5-3/8	6
7/16	KK38-7/16	0.4375	4-1/16	5-1/2	6
29/64	KK38-29/64	0.4531	4-3/16	5-5/8	6
15/32	KK38-15/32	0.4688	4-5/16	5-3/4	6
31/64	KK38-31/64	0.4844	4-3/8	5-7/8	6
1/2	KK38-1/2	0.5000	4-1/2	6	6
17/32	KK38-17/32	0.5312	3	6	1
9/16	KK38-9/16	0.5625	3	6	1
19/32	KK38-19/32	0.5938	3	6	1
5/8	KK38-5/8	0.6250	3	6	1

Fractional Double End (Sheeter) Drills

KnKut Double End Sheeter Drills are excellent for thin gauge metals such as sheet metal. Made of *Hi-Molybdenum* tool steel and surface treated for maximum lubricity, our sheeter drills feature a 135-degree split point that will not walk. Rugged un-cleared construction gives superior performance and less breakage.



DIAMETER	EDP #	DECIMAL	FLUTE	OVERALL	PCS. PER PACK
		EQUIVALENT	LENGTH	LENGTH	
3/32	KK2-3/32	0.0938	9/16	1-3/4	12
7/64	KK2-7/64	0.1094	5/8	1-15/16	12
1/8	KK2-1/8	0.1250	5/8	1-15/16	12
9/64	KK2-9/64	0.1406	5/8	2	12
5/32	KK2-5/32	0.1562	5/8	2-1/8	12
3/16	KK2-3/16	0.1875	5/8	2-5/16	12
7/32	KK2-7/32	0.2130	3/4	2-9/16	12
1/4	KK2-1/4	0.2500	13/16	2-5/8	12
# 30	KK2-30	0.1285	5/8	2	12
# 20	KK2-20	0.1610	5/8	2-1/8	12
# 11	KK2-11	0.1910	5/8	2-5/16	12
# 10	KK2-10	0.1935	5/8	2-5/8	12

Spot Weld Drills

KnKut Spot-weld Drills are designed to effectively cut auto panel spot-welds. Made of Cobalt Steel, the high red hardness permits speeds 30% greater than high-speed steel drills. Cobalt Steel is substantially more abrasion resistant, resulting in a very long lasting cutting edge. **KnKut Spot-weld Drills** have a spur point designed to cut through the weld on one panel while leaving only a slight penetration into the second panel. The modified point is chip resistant.



	DIAMETER	EDP #	APPROX.	FLUTE	OVERALL	PCS. PER
	MM		SPOTWELD	LENGTH	LENGTH	PACK
			SIZE, IN.	INCHES	INCHES	
SINGLE	6.5	KK3-6.5SW	1/4	1/2	1.75	5
END	8.0	KK3-8.0SW	5/16	1/2	1.75	5
	10.0	KK3-10.0SW	3/8	1/2	1.75	5
DOUBLE	6.5	KK3-6.5TSW	1/4	1/2	3.62	5
END	8.0	KK3-8.0TSW	5/16	1/2	3.62	5
	10.0	KK3-10.0TSW	3/8	1/2	3.62	5
BOTH	SET	6KK3-SW	THE ABOVE 6 PCS. IN AN			6
			ATTRACTIVE BLACK CASE			

6KK3-SW



Fractional Hard Steel Drills

KnKut Hard Steel Drills are Carbide Tipped and made for use in drilling hardened steel in the range of 48 to 65 Rockwell “C”. Holes may be drilled without annealing or appreciably changing the structure of the material. This drill can be used for drilling *broken studs, spring bolts, die sections, broken easy outs, extra tough metals, exotic metals, brake drums, etc.*

NOTE: Heavy pressure and low R.P.M.’s recommended. Cutting oil should be used. Recommended for use in drill presses, but can be used in portable drills.

DIAMETER	EDP #	OVERALL LENGTH	SHANK DIAMETER	PCS. PER PACK
1/8	602-1/8	2-3/4	1/8	1
5/32	602-5/32	3	5/32	1
11/64	602-11/64	3	11/64	1
3/16	602-3/16	3	3/8	1
7/32	602-7/32	4	7/32	1
1/4	602-1/4	4	1/4	1
1/4	602-1/4	6	1/4	1
9/32	602-9/32	4	9/32	1
5/16	602-5/16	4	1/4	1
5/16	602-5/16	6	5/16	1
3/8	602-3/8	4	1/4	1
3/8	602-3/8	6	3/8	1
7/16	602-7/16	6	3/8	1
1/2	602-1/2	6	1/2	1
9/16	602-9/16	6	1/2	1
5/8	602-5/8	6	1/2	1



Fractional Left Hand Drills

Premium grade **KnKut Drills** are manufactured from a high grade M-7 Molybdenum high speed steel, that has a high vanadium content. **KnKut Performance Drills** are salt nitride treated, actually penetrating the tools surface giving **KnKut Drills** the hardness to drill **tough** materials such as stainless steel and titanium alloy. NOTE: Left hand drills are ideal for drilling broken studs. Left hand drills may loosen the broken stud while drilling a hole, eliminating the need for a screw extractor. 135 degree split point.

Dia.	EDP #	DECIMAL EQUIVALENT	FLUTE LENGTH	OAL	PCS. PACK
1/16	KK6-1/16	0.0625	7/8	1-7/8	6
5/64	KK6-5/64	0.0781	1	2	6
3/32	KK6-3/32	0.0938	1-1/4	2-1/4	6
7/64	KK6-7/64	0.1094	1-1/2	2-5/8	6
1/8	KK6-1/8	0.1250	1-5/8	2-3/4	6
9/64	KK6-9/64	0.1406	1-3/4	3	6
5/32	KK6-5/32	0.1582	2	3-1/8	6
11/64	KK6-11/64	0.1719	2-1/8	3-1/4	6
3/16	KK6-3/16	0.1875	2-5/16	3-1/2	6
13/64	KK6-13/64	0.2031	2-7/16	3-5/8	6
7/32	KK6-7/32	0.2130	2-1/2	3-3/4	6
15/64	KK6-15/64	0.2344	2-5/8	3-7/8	6
1/4	KK6-1/4	0.2500	2-3/4	4	6
17/64	KK6-17/64	0.2656	2-7/8	4-1/8	6
9/32	KK6-9/32	0.2812	2-15/16	4-1/4	6
19/64	KK6-19/64	0.2969	3-1/16	4-3/8	3
5/16	KK6-5/16	0.3125	3-3/16	4-1/2	3
21/64	KK6-21/64	0.3281	3-5/16	4-5/8	3
11/32	KK6-11/32	0.3438	3-7/16	4-3/4	3
23/64	KK6-23/64	0.3594	3-1/2	4-7/8	3
3/8	KK6-3/8	0.3750	3-5/8	5	3
25/64	KK6-25/64	0.3906	3-3/4	5-1/8	3
13/32	KK6-13/32	0.4062	3-7/8	5-1/4	3
27/64	KK6-27/64	0.4219	3-15/16	5-3/8	3
7/16	KK6-7/16	0.4375	4-1/16	5-1/2	3
29/64	KK6-29/64	0.4531	4-3/16	5-5/8	3
15/32	KK6-15/32	0.4688	4-5/16	5-3/4	3
31/64	KK6-31/64	0.4844	4-3/8	5-7/8	3
1/2	KK6-1/2	0.5000	4-1/2	6	3



Car Reamers

KnKut Car Reamers are made of high-speed steel and are specially designed for truing, aligning, de-burring and enlarging holes in structural steel members, automotive maintenance and fabrication. The short overall length makes it very useful in cramped quarters with any ½”, 3 jaw power tool. These reamers perform excellent in various types of metals including mild and surface hardened steel, 4140 steel and cast iron. The built in collar prevents over penetration while the left hand fast spiral, right hand cut is developed for high-speed use. Grab-free use is even possible with larger diameters.



DIAMETER	EDP #	DECIMAL EQUIVALENT	POINT Dia.	OAL	PILOT HOLE	PCS. PACK
3/8	808-3/8	0.3750	0.250	4-5/8	5/16	1
1/2	808-1/2	0.5000	0.281	5-7/8	3/8	1
9/16	808-9/16	0.5625	0.343	5-7/8	7/16	1
5/8	808-5/8	0.6250	0.343	6-3/8	7/16	1
11/16	808-11/16	0.6875	0.375	6-3/8	15/32	1
3/4	808-3/4	0.7500	0.406	6-7/8	1/2	1
13/16	808-13/16	0.8125	0.468	6-7/8	35/64	1
7/8	808-7/8	0.8750	0.500	6-7/8	19/32	1
15/16	808-15/16	0.9375	0.585	6-7/8	5/8	1
1	808-1	1.0000	0.594	6-7/8	7/8	1
1-1/4	808-1-1/4	1.0625	0.719	6-7/8	1	1

Fractional 6" Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



135 Degree Split-Point - Will Not Walk

Dia.	EDP #	DECIMAL EQUIVALENT	FLUTE LENGTH	OAL	PCS. PACK
1/16	706-1/16	0.0625	7/8	6	12
5/64	706-5/64	0.0781	1	6	12
3/32	706-3/32	0.0938	1-1/4	6	12
7/64	706-7/64	0.1094	1-1/2	6	12
1/8	706-1/8	0.1250	1-5/8	6	12
9/64	706-9/64	0.1406	1-3/4	6	12
5/32	706-5/32	0.1562	2	6	12
11/64	706-11/64	0.1719	2-1/8	6	12
3/16	706-3/16	0.1875	2-5/16	6	12
13/64	706-13/64	0.2031	2-7/16	6	12
7/32	706-7/32	0.2187	2-1/2	6	12
15/64	706-15/64	0.2344	2-5/8	6	12
1/4	706-1/4	0.2500	2-3/4	6	12
17/64	706-17/64	0.2656	2-7/8	6	12
9/32	706-9/32	0.2812	2-15/16	6	12
19/64	706-19/64	0.2969	3-1/16	6	6
5/16	706-5/16	0.3125	3-3/16	6	6
21/64	706-21/64	0.3281	3-5/16	6	6
11/32	706-11/32	0.3437	3-7/16	6	6
23/64	706-23/64	0.3594	3-1/2	6	6
3/8	706-3/8	0.3750	3-5/8	6	6
25/64	706-25/64	0.3906	3-3/4	6	6
13/32	706-13/32	0.4062	3-7/8	6	6
27/64	706-27/64	0.4219	3-15/16	6	6
7/16	706-7/16	0.4375	4-1/16	6	6
29/64	706-29/64	0.4531	4-3/16	6	6
15/32	706-15/32	0.4687	4-5/16	6	6
31/64	706-31/64	0.4844	4-3/8	6	6
1/2	706-1/2	0.5000	4-1/2	6	6



Letter 6” Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



Dia.	EDP #	DECIMAL	FLUTE	OAL	PCS.
		EQUIVALENT	LENGTH		PACK
A	706-A	0.2340	2-5/8	6	12
B	706-B	0.2380	2-3/4	6	12
C	706-C	0.2420	2-3/4	6	12
D	706-D	0.2460	2-3/4	6	12
E	706-E	0.2500	2-3/4	6	12
F	706-F	0.2570	2-7/8	6	12
G	706-G	0.2610	2-7/8	6	12
H	706-H	0.2660	2-7/8	6	12
I	706-I	0.2720	2-7/8	6	12
J	706-J	0.2770	2-7/8	6	12
K	706-K	0.2810	2-15/16	6	12
L	706-L	0.2900	2-15/16	6	12
M	706-M	0.2950	3-1/16	6	6
N	706-N	0.3020	3-1/16	6	6
O	706-O	0.3160	3-3/16	6	6
P	706-P	0.3230	3-5/16	6	6
Q	706-Q	0.3320	3-7/16	6	6
R	706-R	0.3390	3-7/16	6	6
S	706-S	0.3480	3-1/2	6	6
T	706-T	0.3580	3-1/2	6	6
U	706-U	0.3680	3-5/8	6	6
V	706-V	0.3770	3-5/8	6	6
W	706-W	0.3860	3-3/4	6	6
X	706-X	0.3970	3-3/4	6	6
Y	706-Y	0.4040	3-7/8	6	6
Z	706-Z	0.4130	3-7/8	6	6



Numerical 6" Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth	OAL	PCS. PACK
60	706-60	0.0400	11/16	6	12
59	706-59	0.0410	11/16	6	12
58	706-58	0.0420	11/16	6	12
57	706-57	0.0430	3/4	6	12
56	706-56	0.0465	3/4	6	12
55	706-55	0.0520	7/8	6	12
54	706-54	0.0550	7/8	6	12
53	706-53	0.0595	7/8	6	12
52	706-52	0.0635	7/8	6	12
51	706-51	0.0670	1	6	12
50	706-50	0.0700	1	6	12
49	706-49	0.0730	1	6	12
48	706-48	0.0760	1	6	12
47	706-47	0.0785	1	6	12
46	706-46	0.0810	1-1/8	6	12
45	706-45	0.0820	1-1/8	6	12
44	706-44	0.0860	1-1/8	6	12
43	706-43	0.0890	1-1/4	6	12
42	706-42	0.0935	1-1/4	6	12
41	706-41	0.0960	1-3/8	6	12
40	706-40	0.0680	1-3/8	6	12
39	706-39	0.0995	1-3/8	6	12
38	706-38	0.1015	1-7/16	6	12
37	706-37	0.1040	1-7/16	6	12
36	706-36	0.1065	1-7/16	6	12
35	706-35	0.1100	1-1/2	6	12
34	706-34	0.1110	1-1/2	6	12
33	706-33	0.1130	1-1/2	6	12
32	706-32	0.1160	1-5/8	6	12
31	706-31	0.1200	1-5/8	6	12

Dia.	EDP #	DECIMAL EQUIVALENT	Fit Lgth	OAL	PCS. PACK
30	706-30	0.1285	1-5/8	6	12
29	706-29	0.1360	1-3/4	6	12
28	706-28	0.1405	1-3/4	6	12
27	706-27	0.1440	1-7/8	6	12
26	706-26	0.1470	1-7/8	6	12
25	706-25	0.1495	1-7/8	6	12
24	706-24	0.1520	2	6	12
23	706-23	0.1540	2	6	12
22	706-22	0.1570	2	6	12
21	706-21	0.1590	2-1/8	6	12
20	706-20	0.1610	2-1/8	6	12
19	706-19	0.1660	2-1/8	6	12
18	706-18	0.1695	2-1/8	6	12
17	706-17	0.1730	2-3/16	6	12
16	706-16	0.1770	2-3/16	6	12
15	706-15	0.1800	2-3/16	6	12
14	706-14	0.1820	2-3/16	6	12
13	706-13	0.1850	2-5/16	6	12
12	706-12	0.1890	2-5/16	6	12
11	706-11	0.1910	2-5/16	6	12
10	706-10	0.1935	2-7/16	6	12
9	706-9	0.1960	2-7/16	6	12
8	706-8	0.1990	2-7/16	6	12
7	706-7	0.2010	2-7/16	6	12
6	706-6	0.2031	2-1/2	6	12
5	706-5	0.2550	2-1/2	6	12
4	706-4	0.2900	2-1/2	6	12
3	706-3	0.2130	2-1/2	6	12
2	706-2	0.2210	2-5/8	6	12
1	706-1	0.2280	2-5/8	6	12

Fractional 1/2" Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



135 Degree Split-Point - Will Not Walk



Dia.	EDP #	DECIMAL EQUIVALENT	FLUTE LENGTH	OAL	PCS. PACK
1/16	712-1/16	0.0625	7/8	12	12
5/64	712-5/64	0.0781	1	12	12
3/32	712-3/32	0.0938	1-1/4	12	12
7/64	712-7/64	0.1094	1-1/2	12	12
1/8	712-1/8	0.1250	1-5/8	12	12
9/64	712-9/64	0.1406	1-3/4	12	12
5/32	712-5/32	0.1562	2	12	12
11/64	712-11/64	0.1719	2-1/8	12	12
3/16	712-3/16	0.1875	2-5/16	12	12
13/64	712-13/64	0.2031	2-7/16	12	12
7/32	712-7/32	0.2187	2-1/2	12	12
15/64	712-15/64	0.2344	2-5/8	12	12
1/4	712-1/4	0.2500	2-3/4	12	12
17/64	712-17/64	0.2656	2-7/8	12	12
9/32	712-9/32	0.2812	2-15/16	12	12
19/64	712-19/64	0.2969	3-1/16	12	6
5/16	712-5/16	0.3125	3-3/16	12	6
21/64	712-21/64	0.3281	3-5/16	12	6
11/32	712-11/32	0.3437	3-7/16	12	6
23/64	712-23/64	0.3594	3-1/2	12	6
3/8	712-3/8	0.3750	3-5/8	12	6
25/64	712-25/64	0.3906	3-3/4	12	6
13/32	712-13/32	0.4062	3-7/8	12	6
27/64	712-27/64	0.4219	3-15/16	12	6
7/16	712-7/16	0.4375	4-1/16	12	6
29/64	712-29/64	0.4531	4-3/16	12	6
15/32	712-15/32	0.4687	4-5/16	12	6
31/64	712-31/64	0.4844	4-3/8	12	6
1/2	712-1/2	0.5000	4-1/2	12	6



Letter I2" Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



Dia.	EDP #	DECIMAL EQUIVALENT	FLUTE LENGTH	OAL	PCS. PACK
A	712-A	0.2340	2-5/8	12	12
B	712-B	0.2380	2-3/4	12	12
C	712-C	0.2420	2-3/4	12	12
D	712-D	0.2460	2-3/4	12	12
E	712-E	0.2500	2-3/4	12	12
F	712-F	0.2570	2-7/8	12	12
G	712-G	0.2610	2-7/8	12	12
H	712-H	0.2660	2-7/8	12	12
I	712-I	0.2720	2-7/8	12	12
J	712-J	0.2770	2-7/8	12	12
K	712-K	0.2810	2-15/16	12	12
L	712-L	0.2900	2-15/16	12	12
M	712-M	0.2950	3-1/16	12	6
N	712-N	0.3020	3-1/16	12	6
O	712-O	0.3160	3-3/16	12	6
P	712-P	0.3230	3-5/16	12	6
Q	712-Q	0.3320	3-7/16	12	6
R	712-R	0.3390	3-7/16	12	6
S	712-S	0.3480	3-1/2	12	6
T	712-T	0.3580	3-1/2	12	6
U	712-U	0.3680	3-5/8	12	6
V	712-V	0.3770	3-5/8	12	6
W	712-W	0.3860	3-3/4	12	6
X	712-X	0.3970	3-3/4	12	6
Y	712-Y	0.4040	3-7/8	12	6
Z	712-Z	0.4130	3-7/8	12	6



K 30

Numerical 1/2" Aircraft Extension Drills

KnKut Aircraft Extension Drills have a 135-degree split point and are ideal for drilling mild steel where extra length is required. All drills manufactured to NAS 907 Type B specifications. Drills are surface treated for maximum lubricity.



Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		
60	712-60	0.0400	11/16	12	12
59	712-59	0.0410	11/16	12	12
58	712-58	0.0420	11/16	12	12
57	712-57	0.0430	3/4	12	12
56	712-56	0.0465	3/4	12	12
55	712-55	0.0520	7/8	12	12
54	712-54	0.0550	7/8	12	12
53	712-53	0.0595	7/8	12	12
52	712-52	0.0635	7/8	12	12
51	712-51	0.0670	1	12	12
50	712-50	0.0700	1	12	12
49	712-49	0.0730	1	12	12
48	712-48	0.0760	1	12	12
47	712-47	0.0785	1	12	12
46	712-46	0.0810	1-1/8	12	12
45	712-45	0.0820	1-1/8	12	12
44	712-44	0.0860	1-1/8	12	12
43	712-43	0.0890	1-1/4	12	12
42	712-42	0.0935	1-1/4	12	12
41	712-41	0.0960	1-3/8	12	12
40	712-40	0.0680	1-3/8	12	12
39	712-39	0.0995	1-3/8	12	12
38	712-38	0.1015	1-7/16	12	12
37	712-37	0.1040	1-7/16	12	12
36	712-36	0.1065	1-7/16	12	12
35	712-35	0.1100	1-1/2	12	12
34	712-34	0.1110	1-1/2	12	12
33	712-33	0.1130	1-1/2	12	12
32	712-32	0.1160	1-5/8	12	12
31	712-31	0.1200	1-5/8	12	12

Dia.	EDP #	DECIMAL	Fit	OAL	PCS.
		EQUIVALENT	Lgth		
30	712-30	0.1285	1-5/8	12	12
29	712-29	0.1360	1-3/4	12	12
28	712-28	0.1405	1-3/4	12	12
27	712-27	0.1440	1-7/8	12	12
26	712-26	0.1470	1-7/8	12	12
25	712-25	0.1495	1-7/8	12	12
24	712-24	0.1520	2	12	12
23	712-23	0.1540	2	12	12
22	712-22	0.1570	2	12	12
21	712-21	0.1590	2-1/8	12	12
20	712-20	0.1610	2-1/8	12	12
19	712-19	0.1660	2-1/8	12	12
18	712-18	0.1695	2-1/8	12	12
17	712-17	0.1730	2-3/16	12	12
16	712-16	0.1770	2-3/16	12	12
15	712-15	0.1800	2-3/16	12	12
14	712-14	0.1820	2-3/16	12	12
13	712-13	0.1850	2-5/16	12	12
12	712-12	0.1890	2-5/16	12	12
11	712-11	0.1910	2-5/16	12	12
10	712-10	0.1935	2-7/16	12	12
9	712-9	0.1960	2-7/16	12	12
8	712-8	0.1990	2-7/16	12	12
7	712-7	0.2010	2-7/16	12	12
6	712-6	0.2031	2-1/2	12	12
5	712-5	0.2550	2-1/2	12	12
4	712-4	0.2900	2-1/2	12	12
3	712-3	0.2130	2-1/2	12	12
2	712-2	0.2210	2-5/8	12	12
1	712-1	0.2280	2-5/8	12	12



Straight Fluted HSS Hand Taps

KnKut Straight Fluted Taps, widely referred to as “Hand Taps”, are made from high-speed steel and actually cut thread, unlike carbon steel taps that are only used for chasing threads that already exist. In most present day use, high-speed steel ground thread “Hand Taps” are used in power tapping in a wide range of materials. **Offered in three styles: Taper, Plug and Bottom.**

TAP SIZE	# OF Fits	FLUTE LENGTH	OAL	EDP # TAPER	EDP # PLUG	EDP # BOTTOM	EDP # SET
0-80	2	5/16	1-5/8	306-0-80T	306-0-80P	306-0-80B	306-0-80S
1-64	2	3/8	1-11/16	306-1-64T	306-1-64P	306-1-64B	306-1-64S
1-72	2	3/8	1-11/16	306-1-72T	306-1-72P	306-1-72B	306-1-72S
2-56	3	7/16	1-3/4	306-2-56T	306-2-56P	306-2-56B	306-2-56S
2-64	3	7/16	1-3/4	306-2-64T	306-2-64P	306-2-64B	306-2-64S
3-48	3	1/2	1-13/16	306-3-48T	306-3-48P	306-3-48B	306-3-48S
3-56	3	1/2	1-13/16	306-3-56T	306-3-56P	306-3-56B	306-3-56S
4-36	3	9/16	1-7/8	306-4-36T	306-4-36P	306-4-36B	306-4-36S
4-40	3	9/16	1-7/8	306-4-40T	306-4-40P	306-4-40B	306-4-40S
4-48	3	9/16	1-7/8	306-4-48T	306-4-48P	306-4-48B	306-4-48S
5-40	3	5/8	1-15/16	306-5-40T	306-5-40P	306-5-40B	306-5-40S
5-44	3	5/8	1-15/16	306-5-44T	306-5-44P	306-5-44B	306-5-44S
6-32	3	11/16	2	306-6-32T	306-6-32P	306-6-32B	306-6-32S
6-40	3	11/16	2	306-6-40T	306-6-40P	306-6-40B	306-6-40S
8-32	4	3/4	2-1/8	306-8-32T	306-8-32P	306-8-32B	306-8-32S
8-36	4	3/4	2-1/8	306-8-36T	306-8-36P	306-8-36B	306-8-36S
10-24	4	7/8	2-3/8	306-10-24T	306-10-24P	306-10-24B	306-10-24S
10-32	4	7/8	2-3/8	306-10-32T	306-10-32P	306-10-32B	306-10-32S
12-24	4	15/16	2-3/8	306-12-24T	306-12-24P	306-12-24B	306-12-24S
12-28	4	15/16	2-3/8	306-12-28T	306-12-28P	306-12-28B	306-12-28S
1/4-20	4	1	2-1/2	306-1/4-20T	306-1/4-20P	306-1/4-20B	306-1/4-20S
1/4-28	4	1	2-1/2	306-1/4-28T	306-1/4-28P	306-1/4-28B	306-1/4-28S
5/16-18	4	1-1/8	2-23/32	306-5/16-18T	306-5/16-18P	306-5/16-18B	306-5/16-18S
5/16-24	4	1-1/8	2-23/32	306-5/16-24T	306-5/16-24P	306-5/16-24B	306-5/16-24S
3/8-16	4	1-1/4	2-15/16	306-3/8-16T	306-3/8-16P	306-3/8-16B	306-3/8-16S
3/8-24	4	1-1/4	2-15/16	306-3/8-24T	306-3/8-24P	306-3/8-24B	306-3/8-24S
7/16-14	4	1-7/16	3-5/32	306-7/16-14T	306-7/16-14P	306-7/16-14B	306-7/16-14S
7/16-20	4	1-7/16	3-5/32	306-7/16-20T	306-7/16-20P	306-7/16-20B	306-7/16-20S
1/2-13	4	1-21/32	3-3/8	306-1/2-13T	306-1/2-13P	306-1/2-13B	306-1/2-13S
1/2-20	4	1-21/32	3-3/8	306-1/2-20T	306-1/2-20P	306-1/2-20B	306-1/2-20S
9/16-12	4	1-21/32	3-19/32	306-9/16-12T	306-9/16-12P	306-9/16-12B	306-9/16-12S
9/16-18	4	1-21/32	3-19/32	306-9/16-18T	306-9/16-18P	306-9/16-18B	306-9/16-18S
5/8-11	4	1-13/16	3-13/16	306-5/8-11T	306-5/8-11P	306-5/8-11B	306-5/8-11S
5/8-18	4	1-13/16	3-13/16	306-5/8-18T	306-5/8-18P	306-5/8-18B	306-5/8-18S
11/16-11	4	1-13/16	4-1/32	306-11/16-11T	306-11/16-11P	306-11/16-11B	306-11/16-11S
11/16-16	4	1-13/16	4-1/32	306-11/16-16T	306-11/16-16P	306-11/16-16B	306-11/16-16S
3/4-10	4	2	4-1/4	306-3/4-10T	306-3/4-10P	306-3/4-10B	306-3/4-10S
3/4-16	4	2	4-1/4	306-3/4-16T	306-3/4-16P	306-3/4-16B	306-3/4-16S
7/8-9	4	2-7/32	4-11/16	306-7/8-9T	306-7/8-9P	306-7/8-9B	306-7/8-9S
7/8-14	4	2-7/32	4-11/16	306-7/8-14T	306-7/8-14P	306-7/8-14B	306-7/8-14S
1-8	4	2-1/2	5-1/8	306-1-8T	306-1-8P	306-1-8B	306-1-8S
1-12	4	2-1/2	5-1/8	306-1-12T	306-1-12P	306-1-12B	306-1-12S
1-14	4	2-1/2	5-1/8	306-1-14T	306-1-14P	306-1-14B	306-1-14S
1-1/8-7	4	2-9/16	5-7/16	306-1-1/8-7T	306-1-1/8-7P	306-1-1/8-7B	306-1-1/8-7S
1-1/8-12	4	2-9/16	5-7/16	306-1-1/8-12T	306-1-1/8-12P	306-1-1/8-12B	306-1-1/8-12S
1-1/4-7	4	2-9/16	5-7/16	306-1-1/4-7T	306-1-1/4-7P	306-1-1/4-7B	306-1-1/4-7S
1-1/4-12	6	2-9/16	5-7/16	306-1-1/4-12T	306-1-1/4-12P	306-1-1/4-12B	306-1-1/4-12S
1-3/8-6	4	3	6-1/16	306-1-3/8-6T	306-1-3/8-6P	306-1-3/8-6B	306-1-3/8-6S
1-3/8-12	6	3	6-1/16	306-1-3/8-12T	306-1-3/8-12P	306-1-3/8-12B	306-1-3/8-12S
1-1/2-6	4	3	6-1/16	306-1-1/2-6T	306-1-1/2-6P	306-1-1/2-6B	306-1-1/2-6S
1-1/2-12	6	3	6-1/16	306-1-1/2-12T	306-1-1/2-12P	306-1-1/2-12B	306-1-1/2-12S





K 32

Straight Fluted Metric HSS Hand Taps

KnKut Straight Fluted Metric Taps, widely referred to as “Hand Taps”, are made from high-speed steel and actually cut thread, unlike carbon steel taps that are only used for chasing threads that already exist. In most present day use, high-speed steel ground thread “Hand Taps” are used in power tapping in a wide range of materials. **Available in Plug or Bottom styles. NOTE: When ordering, please specify plug or bottom.**

TAP SIZE	EDP NUMBER	# OF Fits.	THREAD LENGTH	OAL	PCS. PACK
1.6 X 0.35	310-1.6 X 0.35	2	5/16	1-5/8	1
1.8 X 0.35	310-1.8 X 0.35	2	3/8	1-11/16	1
2 X 0.40	310-2 X 0.40	3	7/16	1-3/4	1
2 X 0.45	310-2 X 0.45	3	7/16	1-3/4	1
2.2 X 0.45	310-2.2 X 0.45	3	7/16	1-3/4	1
2.5 X 0.45	310-2.5 X 0.45	3	1/2	1-13/16	1
2.6 X 0.45	310-2.6 X 0.45	3	7/16	1-3/4	1
3 X 0.35	310-3 X 0.35	3	5/8	1-15/16	1
3 X 0.50	310-3 X 0.50	3	5/8	1-15/16	1
3.5 X 0.35	310-3.5 X 0.35	4	11/16	2	1
3.5 X 0.6	310-3.5 X 0.6	3	11/16	2	1
4 X 0.35	310-4 X 0.35	4	3/4	2-1/8	1
4 X 0.50	310-4 X 0.50	4	3/4	2-1/8	1
4 X 0.70	310-4 X 0.70	4	3/4	2-1/8	1
4.5 X 0.75	310-4.5 X 0.75	4	7/8	2-3/8	1
5 X 0.50	310-5 X 0.50	4	7/8	2-3/8	1
5 X 0.80	310-5 X 0.80	4	7/8	2-3/8	1
5 X 0.90	310-5 X 0.90	4	7/8	2-3/8	1
5.5 X 0.90	310-5.5 X 0.90	4	7/8	2-3/8	1
6 X 0.75	310-6 X 0.75	4	1	2-1/2	1
6 X 0.50	310-6 X 0.50	4	1	2-1/2	1
6 X 1.00	310-6 X 1.00	4	1	2-1/2	1
7 X 1.00	310-7 X 1.00	4	1-1/8	2-23/32	1
8 X 0.75	310-8 X 0.75	4	1-1/8	2-23/32	1
8 X 1.00	310-8 X 1.00	4	1-1/8	2-23/32	1
8 X 1.25	310-8 X 1.25	4	1-1/8	2-23/32	1
9 X 0.50	310-9 X 0.50	4	1-1/4	2-15/16	1
9 X 0.75	310-9 X 0.75	4	1-1/4	2-15/16	1
9 X 1.00	310-9 X 1.00	4	1-1/4	2-15/16	1
9 X 1.25	310-9 X 1.25	4	1-1/4	2-15/16	1
10 X 0.75	310-10 X 0.75	4	1-1/4	2-15/16	1
10 X 1.00	310-10 X 1.00	4	1-1/4	2-15/16	1
10 X 1.25	310-10 X 1.25	4	1-1/4	2-15/16	1
10 X 1.50	310-10 X 1.50	4	1-1/4	2-15/16	1
11 X 1.00	310-11 X 1.00	4	1-7/16	3-5/32	1
11 X 1.50	310-11 X 1.50	4	1-7/16	3-5/32	1
12 X 1.00	310-12 X 1.00	4	1-7/16	3-3/8	1
12 X 1.25	310-12 X 1.25	4	1-21/32	3-3/8	1
12 X 1.50	310-12 X 1.50	4	1-21/32	3-3/8	1
12 X 1.75	310-12 X 1.75	4	1-21/32	3-3/8	1



TAP SIZE	EDP NUMBER	# OF Fits.	THREAD LENGTH	OAL	PCS. PACK
14 X 1.00	310-14 X 1.00	4	1-21/32	3-19/32	1
14 X 1.25	310-14 X 1.25	4	1-21/32	3-19/32	1
14 X 1.50	310-14 X 1.50	4	1-21/32	3-19/32	1
14 X 2.00	310-14 X 2.00	4	1-21/32	3-19/32	1
16 X 1.00	310-16 X 1.00	4	1-13/16	3-13/16	1
16 X 1.25	310-16 X 1.25	4	1-13/16	3-13/16	1
16 X 1.50	310-16 X 1.50	4	1-13/16	3-13/16	1
16 X 2.00	310-16 X 2.00	4	1-13/16	3-13/16	1
18 X 1.00	310-18 X 1.00	4	1-13/16	4-1/32	1
18 X 1.50	310-18 X 1.50	4	1-13/16	4-1/32	1
18 X 2.00	310-18 X 2.00	4	1-13/16	4-1/32	1
18 X 2.50	310-18 X 2.50	4	1-13/16	4-1/32	1
20 X 1.00	310-20 X 1.00	4	2	4-15/32	1
20 X 1.50	310-20 X 1.50	4	2	4-15/32	1
20 X 2.00	310-20 X 2.00	4	2	4-15/32	1
20 X 2.50	310-20 X 2.50	4	2	4-15/32	1
22 X 1.50	310-22 X 1.50	4	2-7/32	4-11/16	1
22 X 2.00	310-22 X 2.00	4	2-7/32	4-11/16	1
22 X 2.50	310-22 X 2.50	4	2-7/32	4-11/16	1
24 X 1.00	310-24 X 1.00	4	2-7/32	4-11/16	1
24 X 2.00	310-24 X 2.00	4	2-7/32	4-11/16	1
24 X 3.00	310-24 X 3.00	4	2-7/32	4-11/16	1
27 X 1.50	310-27 X 1.50	4	2-1/2	5-1/8	1
27 X 2.00	310-27 X 2.00	4	2-1/2	5-1/8	1
27 X 3.00	310-27 X 3.00	4	2-1/2	5-1/8	1
28 X 2.00	310-28 X 2.00	4	2-9/16	5-7/16	1
30 X 2.00	310-30 X 2.00	4	2-9/16	5-7/16	1
30 X 3.50	310-30 X 3.50	4	2-9/16	5-7/16	1
33 X 2.00	310-33 X 2.00	6	2-9/16	5-7/16	1
33 X 3.50	310-33 X 3.50	4	2-9/16	5-3/4	1
36 X 3.00	310-36 X 3.00	4	3	6-1/16	1
36 X 4.00	310-36 X 4.00	4	3	6-1/16	1
39 X 3.00	310-39 X 3.00	6	3-3/16	6-11/16	1
39 X 4.00	310-39 X 4.00	6	3-3/16	6-11/16	1
42 X 4.50	310-42 X 4.50	6	3-3/16	6-11/16	1
45 X 4.50	310-45 X 4.50	6	3-3/16	6-11/16	1
48 X 5.00	310-48 X 5.00	6	3-9/16	7-5/16	1
52 X 5.00	310-52 X 5.00	6	3-5/8	7-5/8	1

Carbon Steel Hex Re-Threading Dies

KnKut Hexagon Re-threading Dies are made of Carbon Steel and designed especially for the purpose of cleaning dirty or rusty threads and restoring damaged threads to correct form and lead. **This design is somewhat *ineffective* in cutting new threads.**

DIAMETER	THREAD PITCH	EDP #	DIAMETER	THREAD PITCH	EDP #
3.0	0.50	331-3 x .50	14.0	1.50	331-14 x 1.5
3.0	0.60	331-3 x .60	14.0	2.00	331-14 x 2.0
3.5	0.60	331-3.5 x .60	16.0	1.50	331-16 x 1.5
4.0	0.70	331-4 x .70	16.0	2.00	331-16 x 2.0
4.0	0.75	331-4 x .75	18.0	1.00	331-18 x 1.0
4.5	0.75	331-4.5 x .75	18.0	1.50	331-18 x 1.50
5.0	0.80	331-5 x .80	18.0	2.50	331-18 x 2.5
5.0	0.90	331-5 x .90	20.0	1.50	331-20 x 1.5
6.0	1.00	331-6 x 1.0	20.0	2.50	331-20 x 2.5
6.5	1.00	331-6.5 x 1.0	22.0	1.50	331-22 x 1.5
7.0	1.00	331-7 x 1.0	22.0	2.50	331-22 x 2.5
8.0	1.00	331-8 x 1.0	24.0	2.00	331-24 x 2.0
8.0	1.25	331-8 x 1.25	24.0	3.00	331-24 x 3.0
9.0	0.75	331-9 x .75	27.0	2.00	331-27 x 2.0
9.0	1.00	331-9 x 1.0	27.0	3.00	331-27 x 3.0
9.0	1.25	331-9 x 1.25	30.0	1.50	331-30 x 1.5
10.0	1.00	331-10 x 1.0	30.0	2.00	331-30 x 2.0
10.0	1.25	331-10 x 1.25	30.0	3.50	331-30 x 3.5
10.0	1.50	331-10 x 1.50	33.0	2.00	331-33 x 2.0
11.0	1.50	331-11 x 1.5	33.0	3.50	331-33 x 3.5
12.0	1.25	331-12 x 1.25	36.0	3.00	331-36 x 3.0
12.0	1.50	331-12 x 1.5	36.0	4.00	331-36 x 4.0
12.0	1.75	331-12 x 1.75	39.0	3.00	331-39 x 3.0
14.0	1.25	331-14 x 1.25	39.0	4.00	331-39 x 4.0

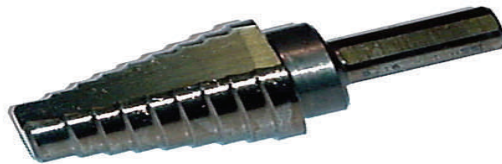


Fractional Step Drills

Made from special moly alloy steel and gold surface treated for maximum lubricity. Dual flute construction drills clean accurate holes in thin materials. Use for all thin metals, rigid plastics such as Plexiglas and wood or composite materials with a thickness equal to or less than the step thickness. When drilling steel with 1/8" or greater thickness, a starter hole of the smallest step diameter will speed the drilling process.

Dia.	EDP #	# OF	SIZE	SHANK	STEP	STEP	PCS. PER
		HOLE SIZES	RANGE	SIZE	INCREMENTS	THICKNESS	
1/8-1/2	KK4-1/8-1/2	13	1/8-1/2	1/4	1/32	1/8	1
3/16-A	KK4-3/16-A	6	3/16-1/2	1/4	1/16	3/8	1
3/16-B	KK4-3/16-B	12	3/16-7/8	3/8	1/16	1/8	1
1/4-3/4	KK4-1/4-3/4	9	1/4-3/4	3/8	1/16	5/32	1
9/16-1	KK4-9/16-1	8	9/16-1	3/8	1/16	5/32	1
13/16	KK4-13/16	10	13/16-1-3/8	1/2	1/32	5/32	1
1/4-O	KK4-1/4-O	10	1/4-1-3/8	3/8	1/8	*see note	1

*KK4-1/4-O Extra Length steps at 7/8, 1-1/8 & 1-3/8 for conduit knock-outs.



Walton™ Tap Extractors

Walton (TM) Tap Extractors removes broken taps quickly. Extractor fingers fit into flutes of broken tap and a few turns of a tap wrench on the extractor removes the broken tap.

Available in fractional, pipe size and as sets.



Tap Extractor Size			# OF
Fraction	Metric	EDP #	Flts.
#4	3	409-4	4
#5	3.2	409-5	4
#6	3.5	409-6	4
#8	4	409-8	4
#10	5	409-10	4
#12	5.5	409-12	4
1/4	6	409-1/4	4
5/16	7	409-5/16	4
3/8	9	409-3/8	4
13/32	10	409-13/32	4
7/16	11	409-7/16	4
1/2	12	409-1/2	4
9/16	14	409-9/16	4
5/8	16	409-5/8	4
11/16	18	409-11/16	4
3/4	20	409-3/4	4
7/8	22	409-7/8	4
1	25	409-1	4
1-1/8	28	409-1-1/8	4
1-1/4	32	409-1-1/4	4
1-3/8	35	409-1-3/8	4
1-1/2	38	409-1-1/2	4

Tap Extractor Size		
Pipe Tap	EDP #	# of Flts.
1/8	409-1/8P	4
1/4	409-1/4P	4
3/8	409-3/8P	4
1/2	409-1/2P	4
3/4	409-3/4P	5
1	409-1P	5



409S-2



409S-15



409S-13

Tap Extractor Sets	
Sizes Included	EDP #
#10, 1/4, 5/16, 3/8, 7/16, 1/2	409S-1
1/4, 5/16, 3/8, 7/16, 1/2, 5/8	409S-2
5/16, 3/8, 7/16, 1/2, 9/16, 5/8	409S-3
1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1	409S-11
#4, #5, #6, #8, #10, #12, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	409S-13
#4, #5, #6, #8, #10, #12, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1	409S-15

KnKut Drill Counter Display

Premium grade **KnKut Drills** are manufactured from a high grade M-7 Molybdenum high speed steel, that has a high vanadium content. **KnKut Performance Drills** are salt nitride treated, actually penetrating the tools surface giving **KnKut Drills** the hardness to drill tough materials such as stainless steel and titanium alloy.

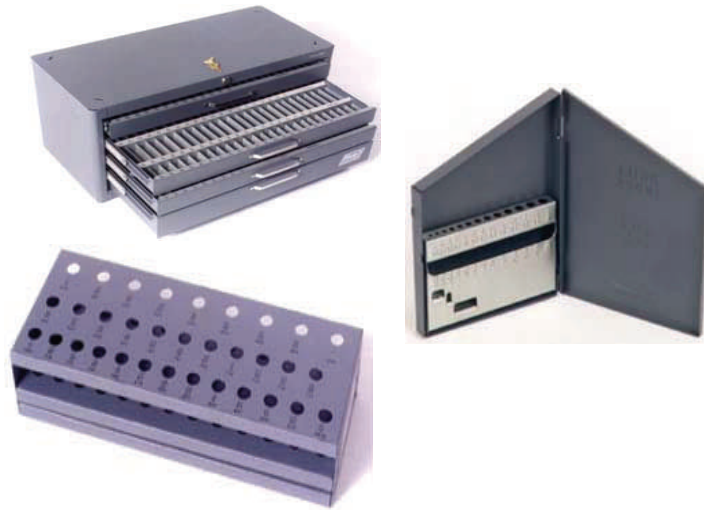
- 135 DEGREE SPLIT POINT - WILL NOT WALK
- REQUIRES NO PILOT HOLE
- ROUNDER, MORE ACCURATE HOLES
- TAPERED WEB DESIGN FOR FASTER PENETRATION
- DRILLS TOUGH ALLOYS
- LOWEST COST PER HOLE
- 50% MORE HOLES
- All steel welded outer shell with a clear-hinged polycarbonate front for high visibility and shatter-proof durability. Concealed latch.
- Steel drill gauge on top assures correct sizing of drills.
- All compartments display drills vertically to use less counter space and are rounded to make small drills readily accessible.
- Built in pricing or inventory system eliminates the need for cost sheets and keeps record of drills on hand.
- Attractive bright red, baked epoxy finish to enhance drill sales.
- Measures 14 1/4" high X 14" long X 12 3/4" wide. Weight: 14lbs.

EDP #	# OF	SIZE RANGE
	Pieces	
KK116CD	116	4pc. Ea. Sizes: 1/16 thru 1/2 by 64ths



Cutting Tool Storage

We offer a full range of options for cutting tool storage. From indexes to cabinets to carts to stands and displays, we have you covered! Huot indexes and displays are the standard for **KnKut** products. Contact your local KnKut representative for additional information on **KnKut's** full line of cutting tool storage options.



DISPENSERS

INDEXES

STANDS & GAUGES

ACCESSORIES

TOOL TOWERS

Additional Product Offerings

DRILLS

Jobber Length - Cobalt Type J

Jobber Length - Automotive Tang

Carbide Tip Twist Drills

Solid Carbide Drills

Jobber Length - Fast Spiral

Jobber Length - Slow Spiral

Taper Length Drills

Taper Length - Tang Drive

Taper Length - Core Drills

Taper Shank Drills

Pilot Drills for Hole Saws

TAPS & DIES

“T” Handle Tap Wrenches

Spiral Fluted HSS Hand Taps

Thread Forming Taps

6” HSS Pulley Taps

Extension Taps

Regular Hook - HSS Pipe Taps

High Hook - HSS Pipe Taps

Interrupted Thread - HSS Pipe Taps

Carbon Steel Hand Taps

Carbon Steel Pipe Taps

Die Stock for Round Dies

HSS Round Split Dies

HSS Metric Round Split Dies



***Put The Power Back Into Your Power
Tools With KnKut Performance Drills!***

Authorized Distributor:

“The Hole Solution”

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